

▼ Shown: IPR-10075



The One and Only



Cylinder Mounting Block

Allows cylinder mounting into a press frame, while also allowing side to side adjustment of cylinder position.

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Pump Mounting Bracket

Heavy duty steel brackets to allow conversion to one of the Enerpac Power Sources to power your press.

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Hydra-Lift™

Allows easy, effortless daylight adjustment.

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Optional V-Blocks

These V-Blocks, 200 ton only, are designed for easy fixturing of round stock and other non-uniform materials. Featuring precise fit into the press bolster.

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- Quality welded frame for maximum strength and long life
- Frame rolls easily on four steel roller bearings
- Hydraulic clamp cylinders lock frame into position
- Exclusive “Hydra-Lift™” bolster for effortless adjustment of the vertical daylight
- Standard roller head design allows movement of the cylinder from side to side
- All models in the Quick Selection Chart have been matched to a pump, cylinder, hoses and gauge, offering the complete package
- Roll Frame design features a stationary bed with the ability to support heavy loads

Press Capacity (tons)	Vertical Daylight A (in)		Horizontal Daylight E (in)	Pump Model Number	Press Model Number	Cylinder, Double-Acting Hydraulic Return				Speed (sec/in)	
	minimum	maximum					Stroke (in)	Model Number	Page:	Rapid Advance	Pressing
50	6.00	37.12	28.75	ZE4420SB-N	85 IPR-5075	●	13.13	RR-5013	33	1.0	11.1
100	6.28	41.28	35.00	ZE5420SG-N	85 IPR-10075	●	13.13	RR-10013	33	1.5	10.3
200	11.00	51.00	48.00	ZE5420SG-N	85 IPR-20075	●	13.00	RR-20013	33	3.1	22.1

Roll Frame Presses

▼ An IPR-20075 Roll Frame Press is used to remove a large shaft from this pillow-block assembly. The Roll Frame design allows this heavy part to be safely loaded with an overhead crane.



IPR Series



Capacity:
50-200 tons

Maximum Daylight and Width:
51.00 & 48.00 inches

Maximum Operating Pressure:
10,000 psi



Roll Frame Press Gauges

All standard press models include a gauge and gauge adaptor, matching the press capacity:

Press Capacity (tons)	Gauge Model Number	Adaptor Model Number
50	GF-50P	GA-2
100	GF-871P	GA-3
200	GF-200P	GA-3

For more information on gauges, please refer to the System Components section.

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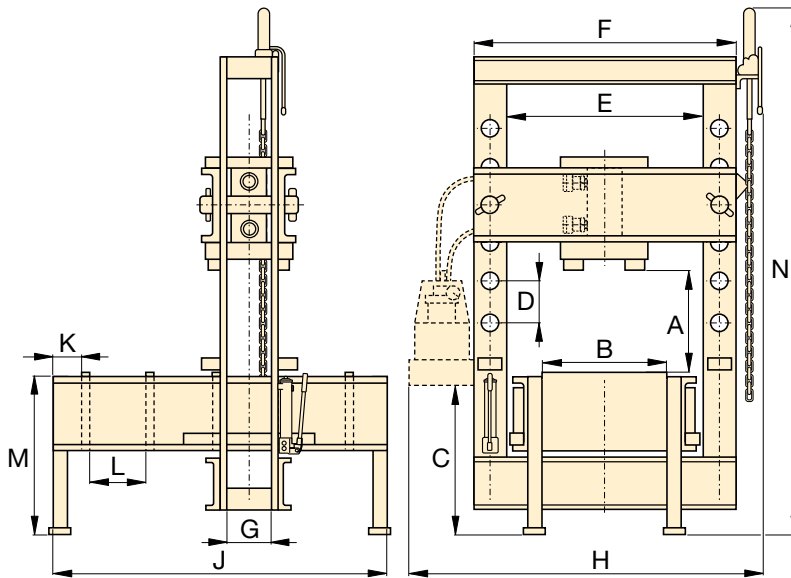


Ordering Variations

Any variations to a listed part number must be ordered as two separate items. For example, if you need a different voltage electric pump, please order from the modular matrix on page 141 and the electric pump from the modular matrix on page 87 (electric) or page 93 (air).

Any questions should be directed to our Technical Service Department.

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	Roll Frame Press Dimensions (in)											Weight (lbs)	Press Model Number
	B	C	D	F	G	H	J	K	L	M	N		
	20.71	38.25	10.38	36.75	5.00	55.92	64.00	8.00	10.63	30.00	112.96	1,961	IPR-5075
	26.50	38.00	8.75	45.00	5.75	63.19	66.00	8.00	10.63	32.00	118.94	3,849	IPR-10075
	38.75	36.75	10.00	64.00	9.12	84.63	86.50	8.00	15.00	36.00	125.96	7,869	IPR-20075